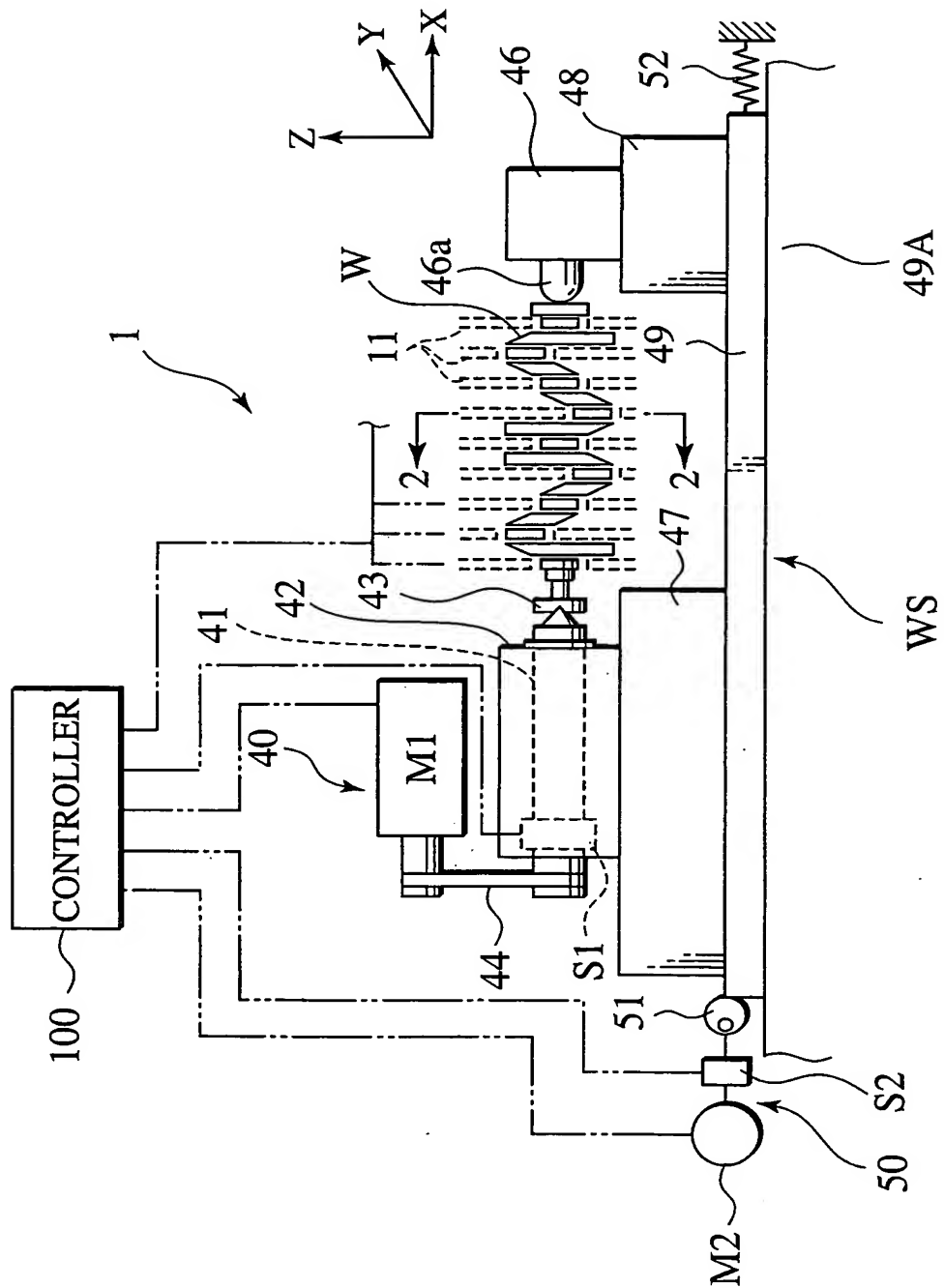


FIG.1



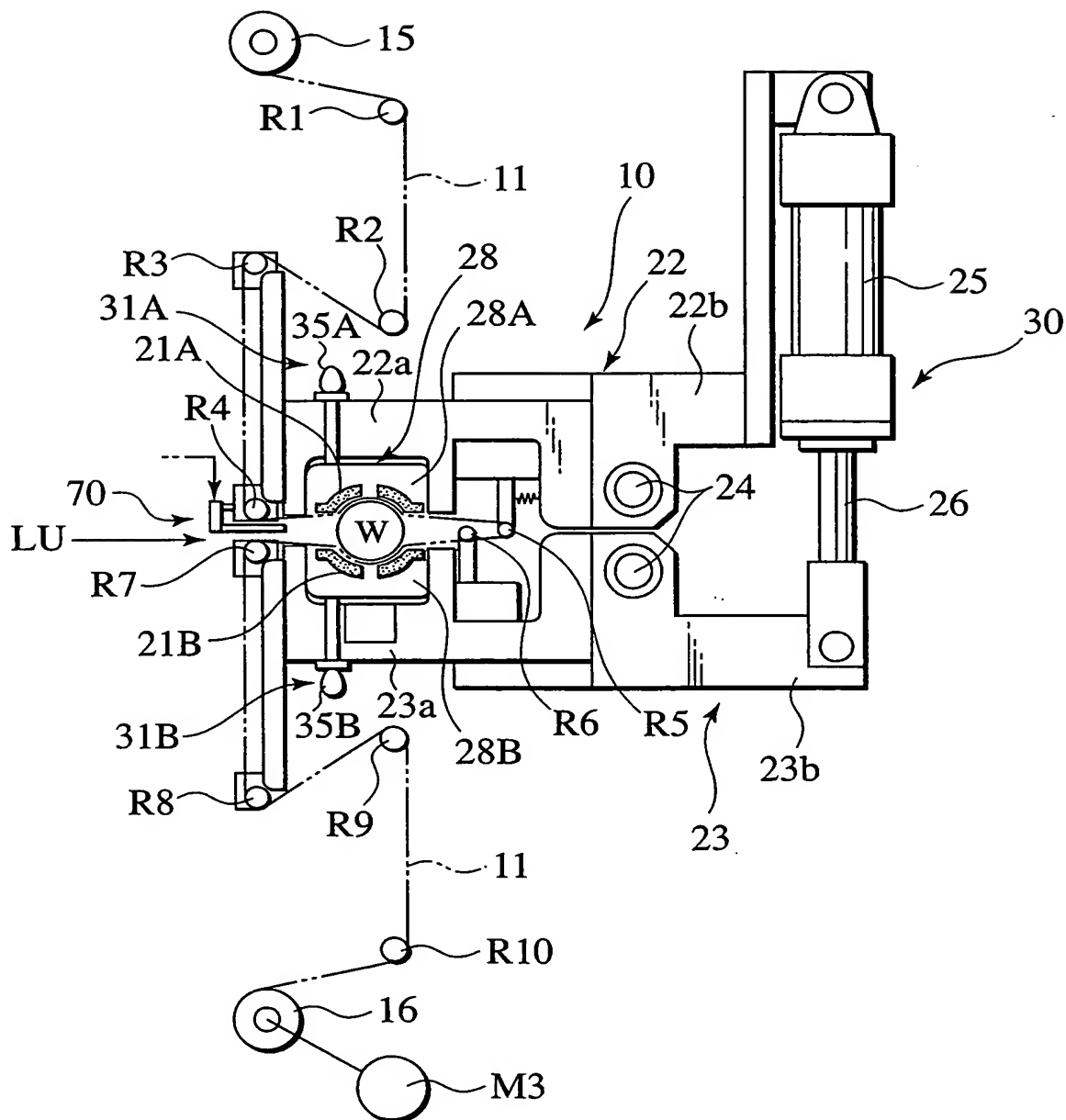
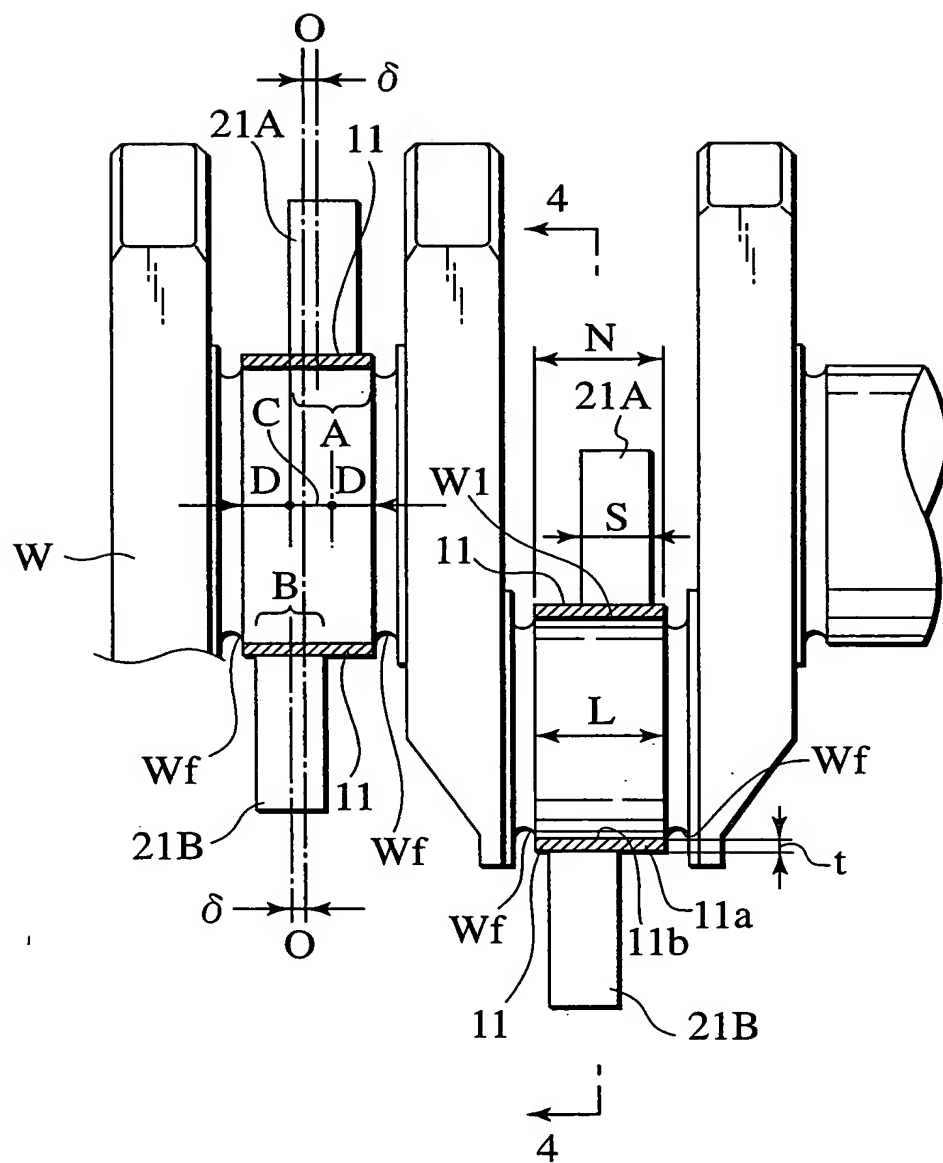


FIG.3



4/25

FIG.4

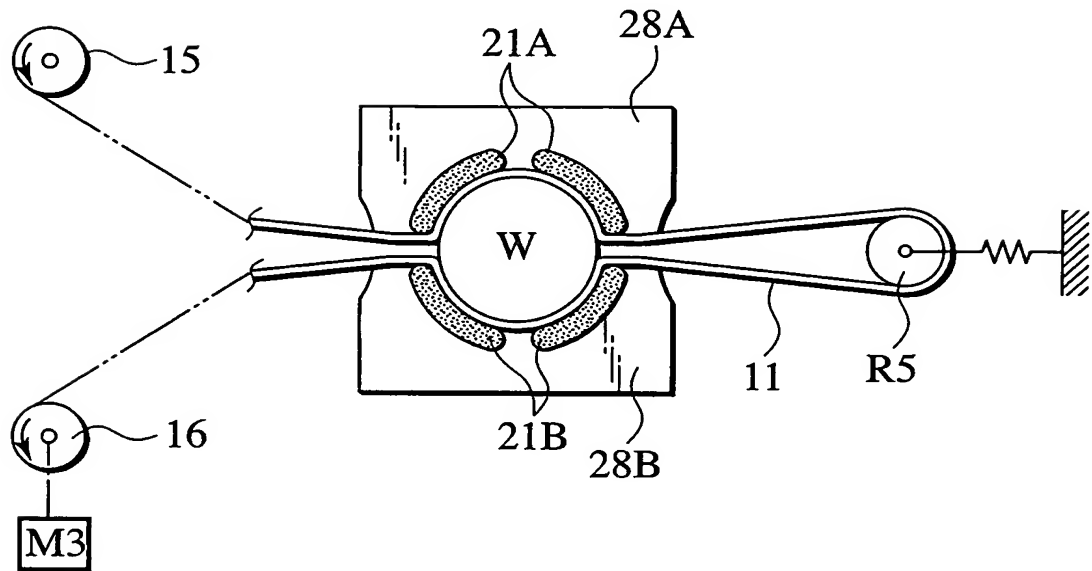
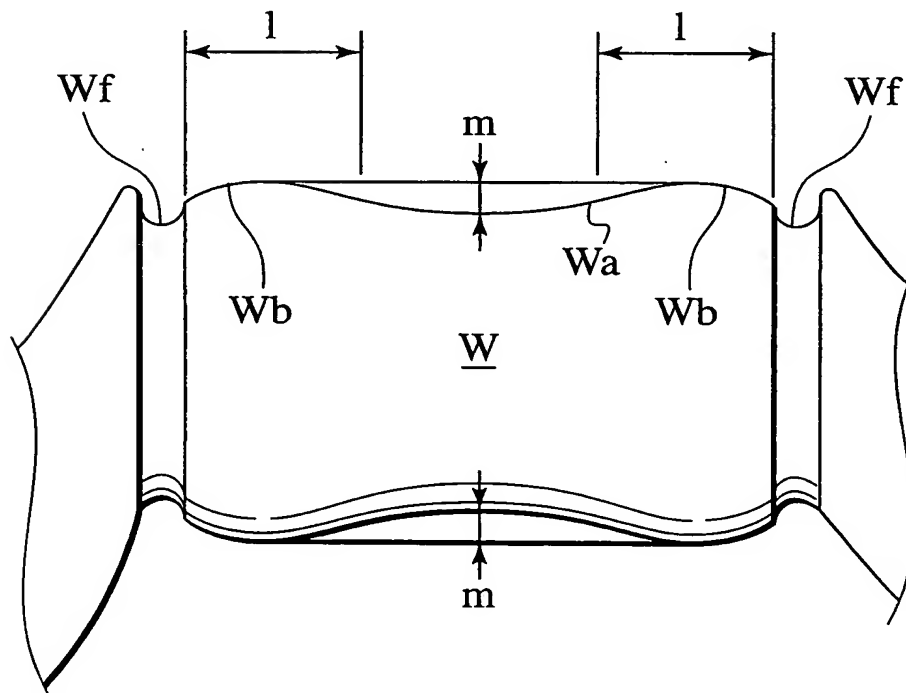


FIG.5



5/25

FIG.6

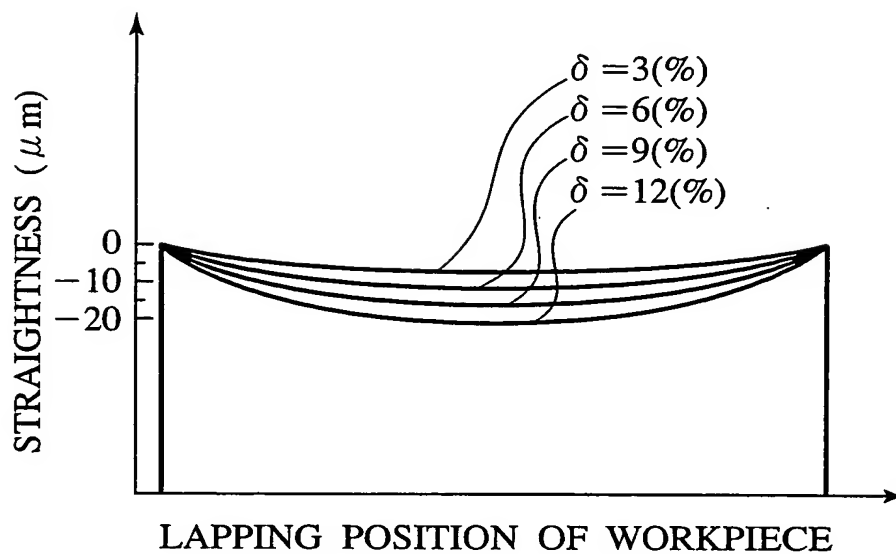
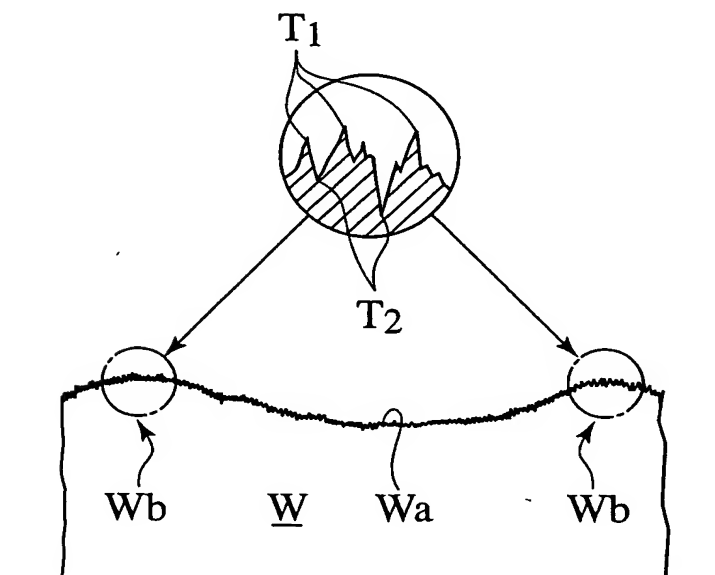
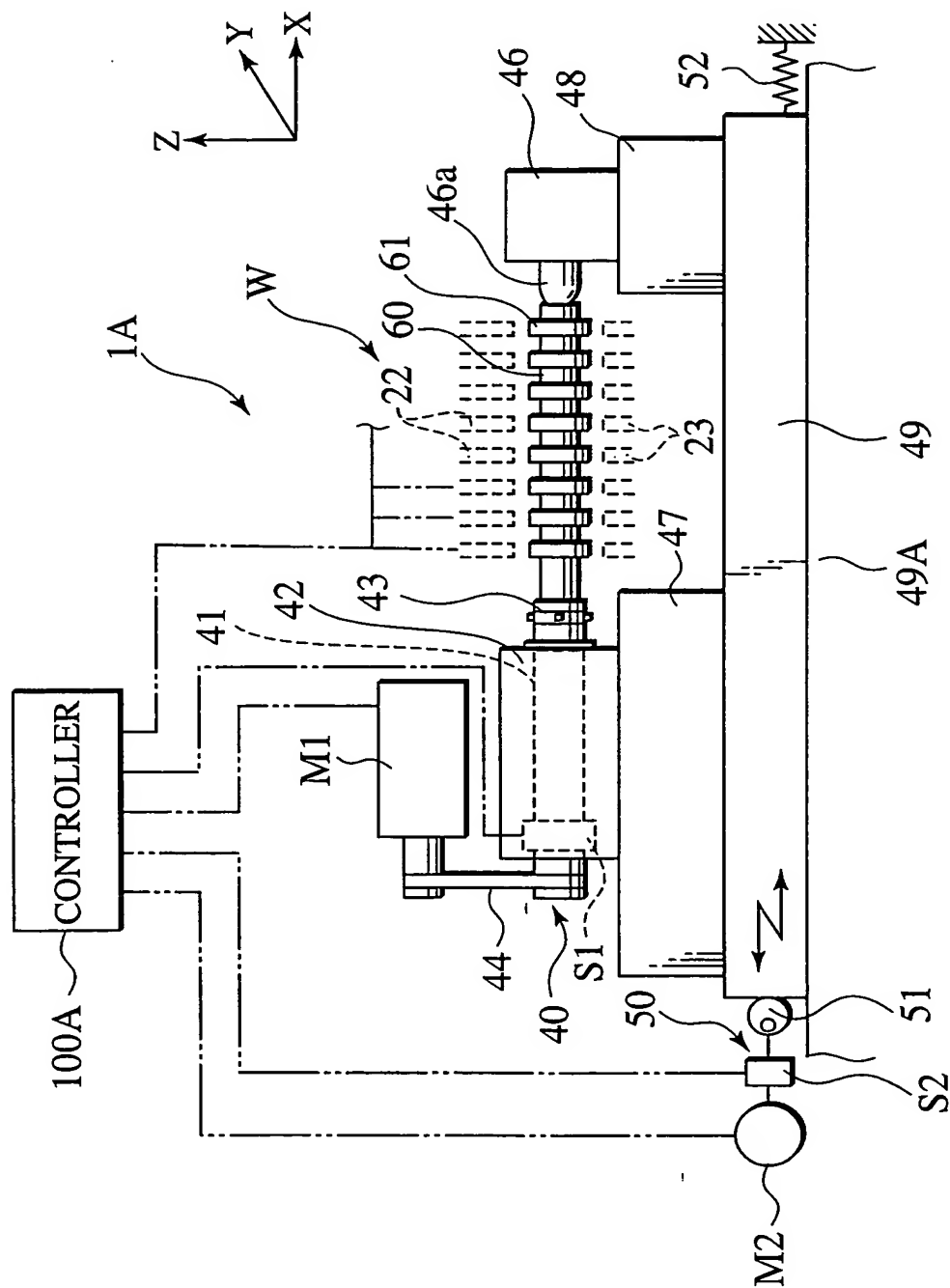


FIG.7



6/25

FIG. 8



7/25

FIG.9

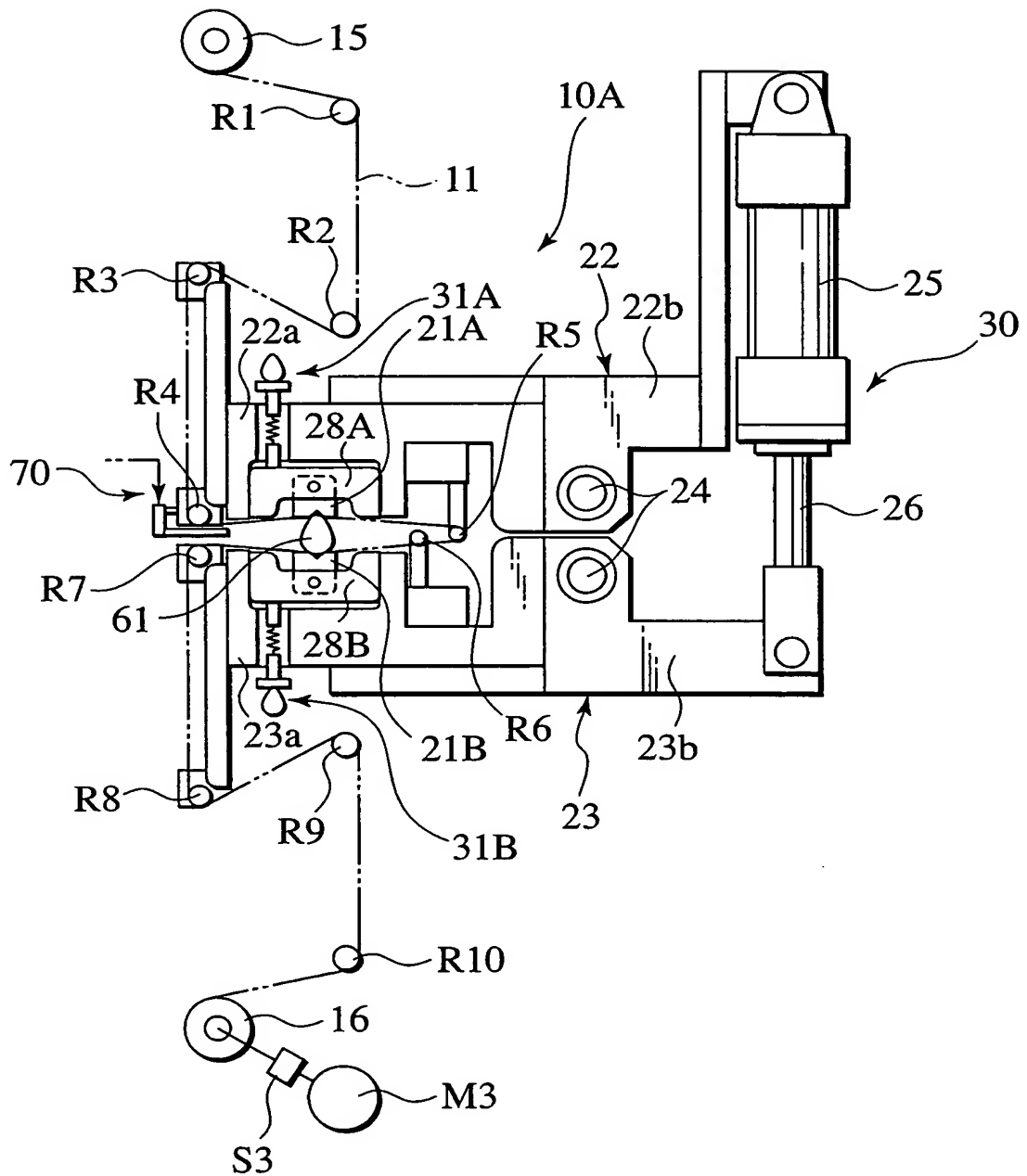
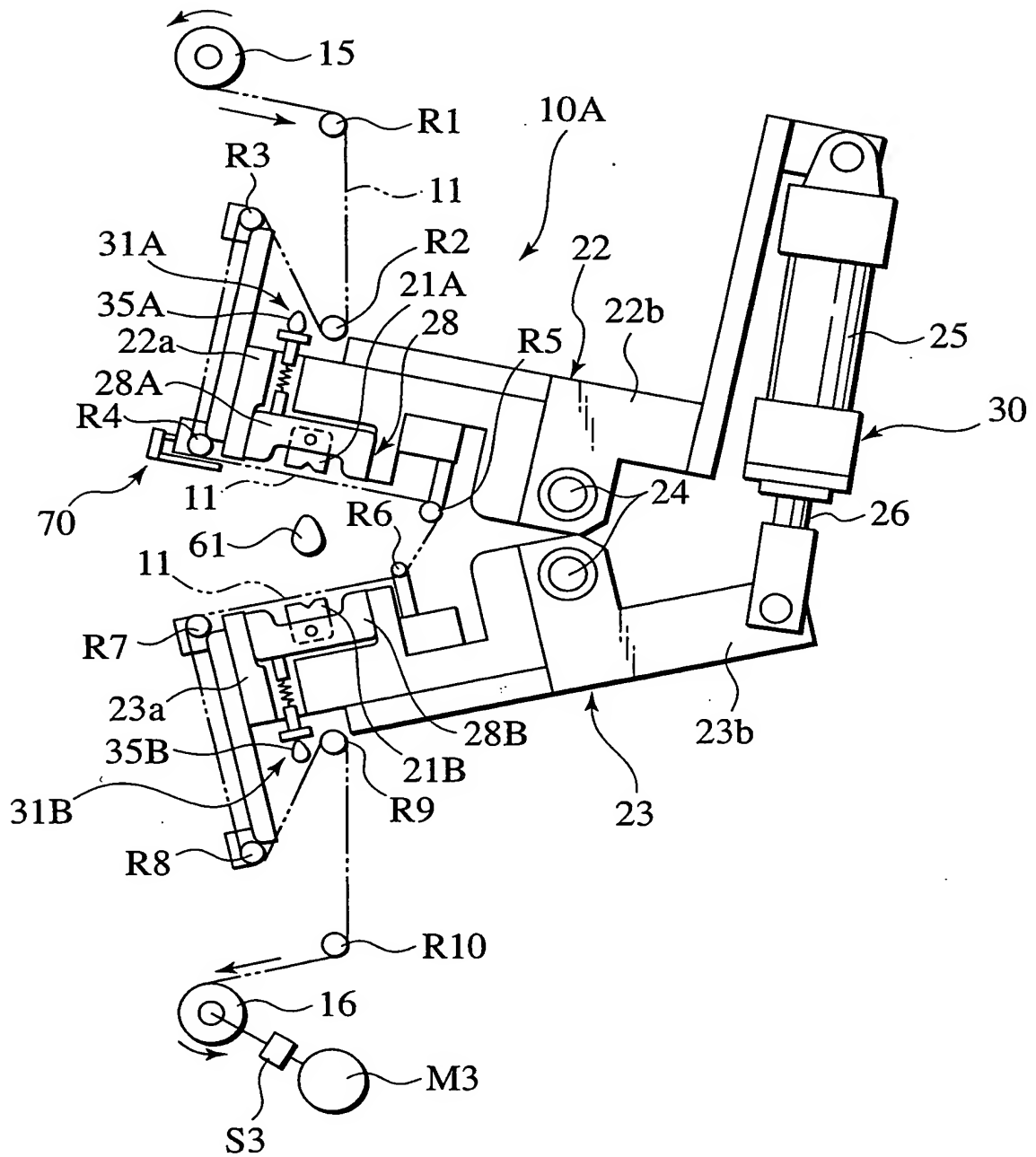
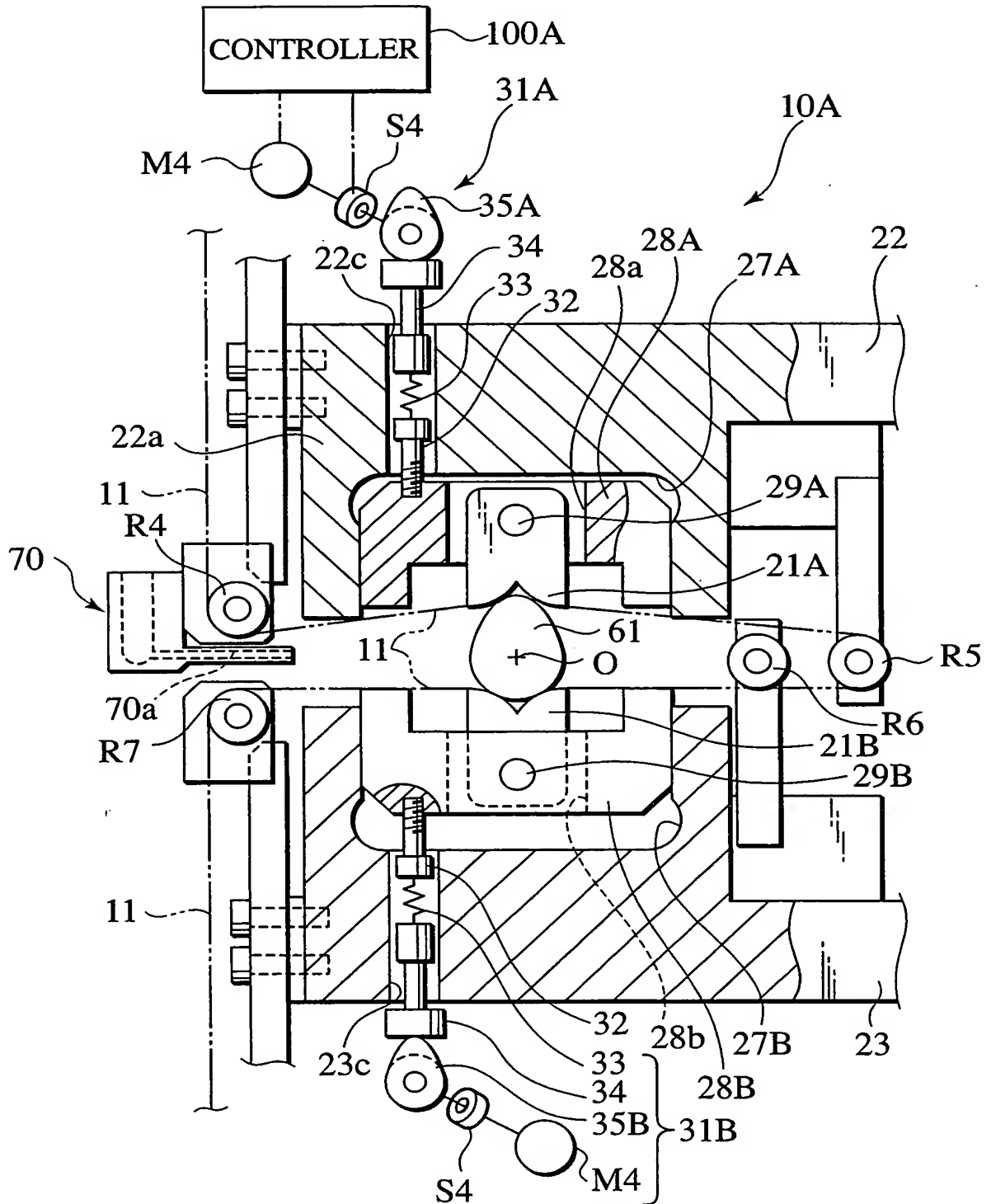


FIG.10



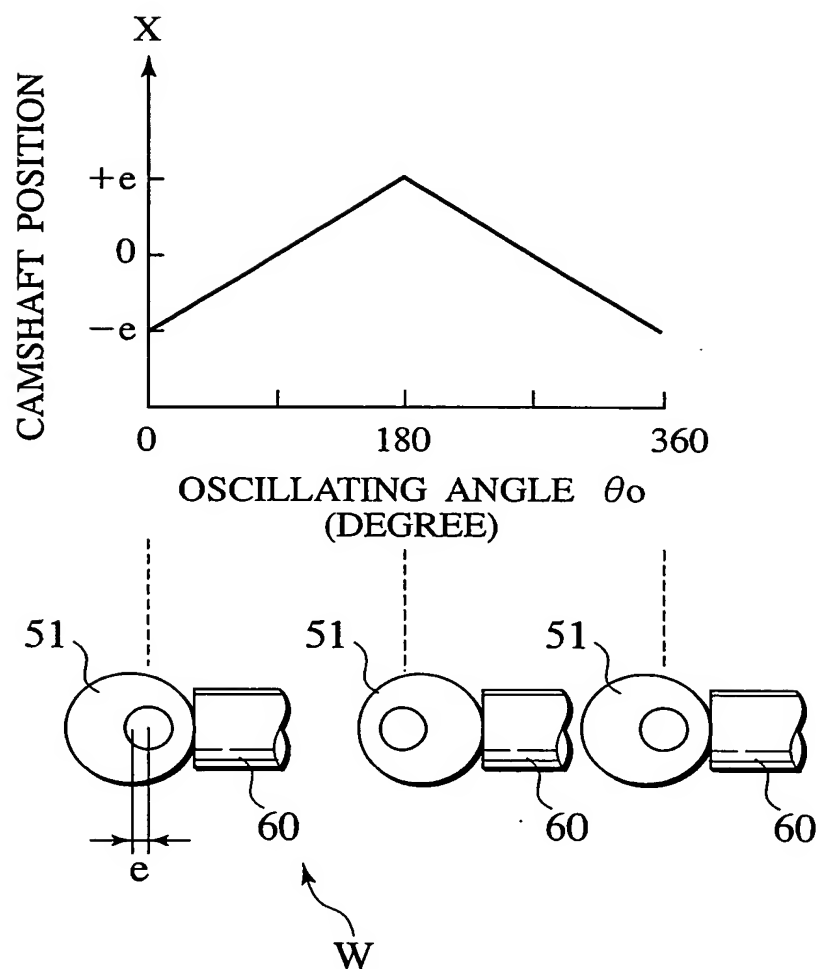
9/25

FIG.11



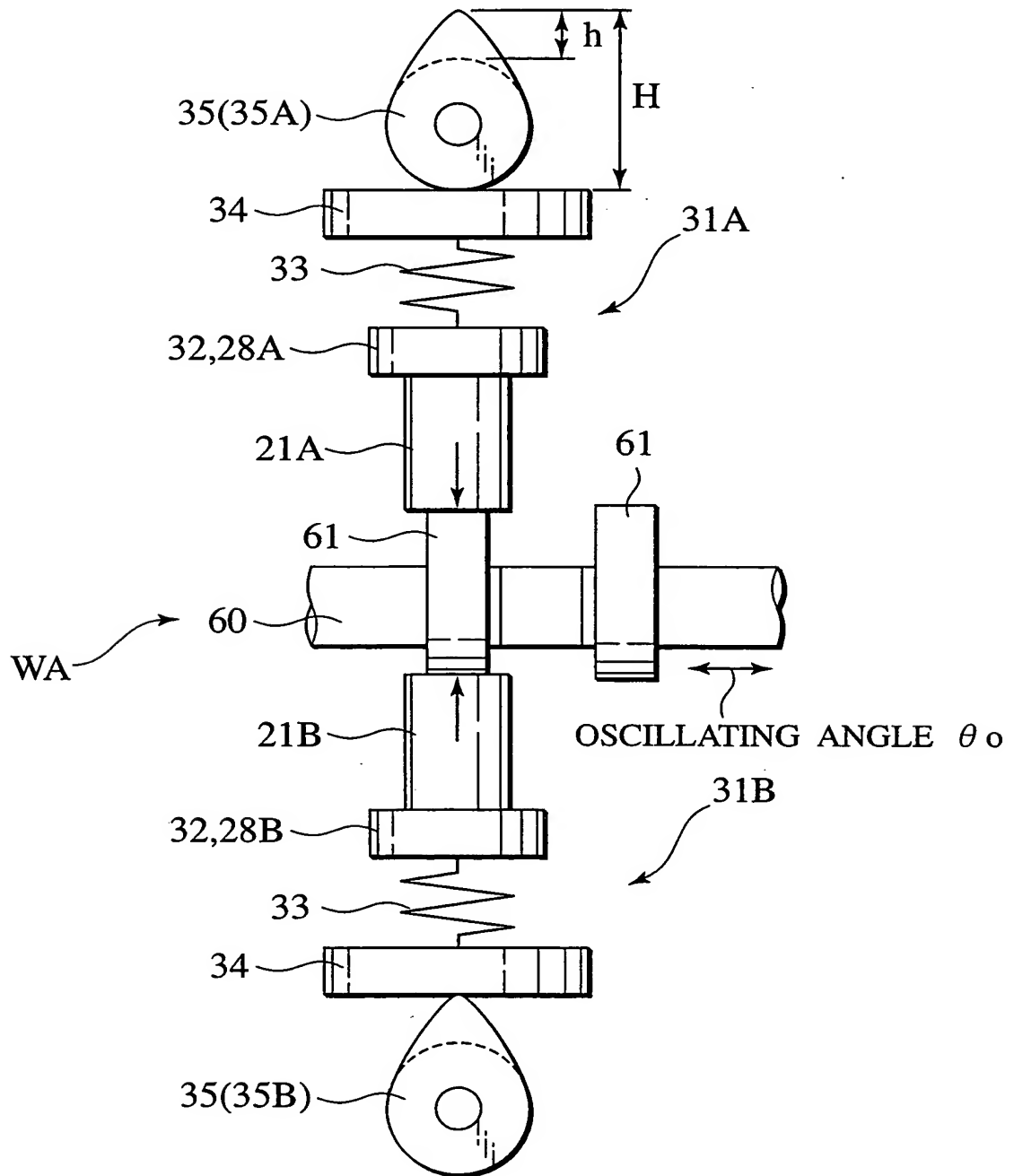
10/25

FIG.12



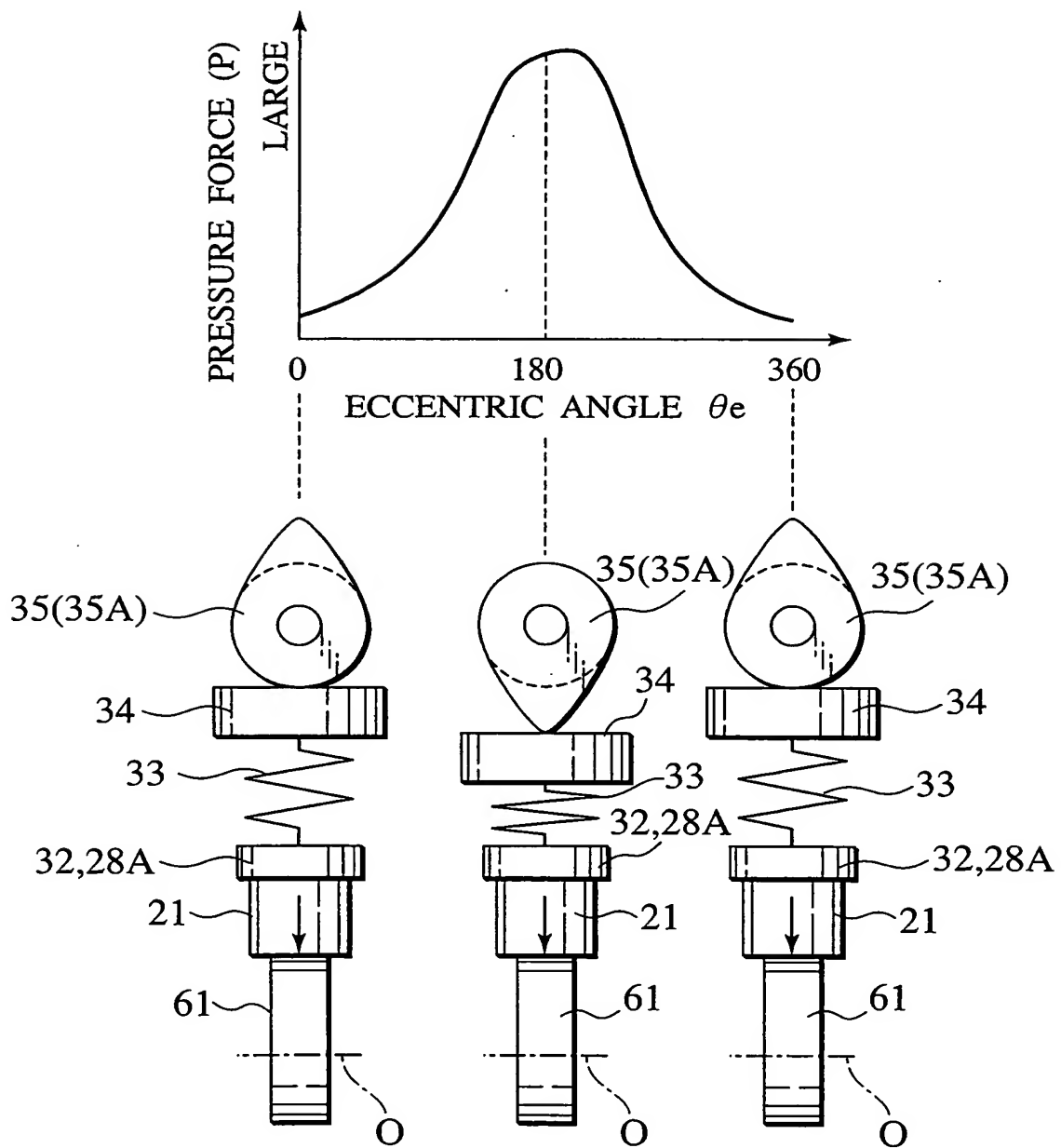
11/25

FIG.13



12/25

FIG.14



13/25

FIG.15A

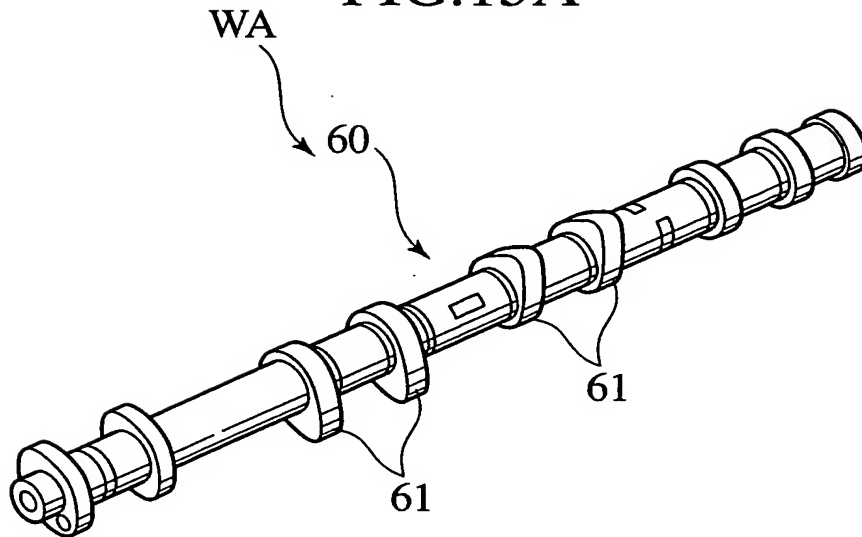
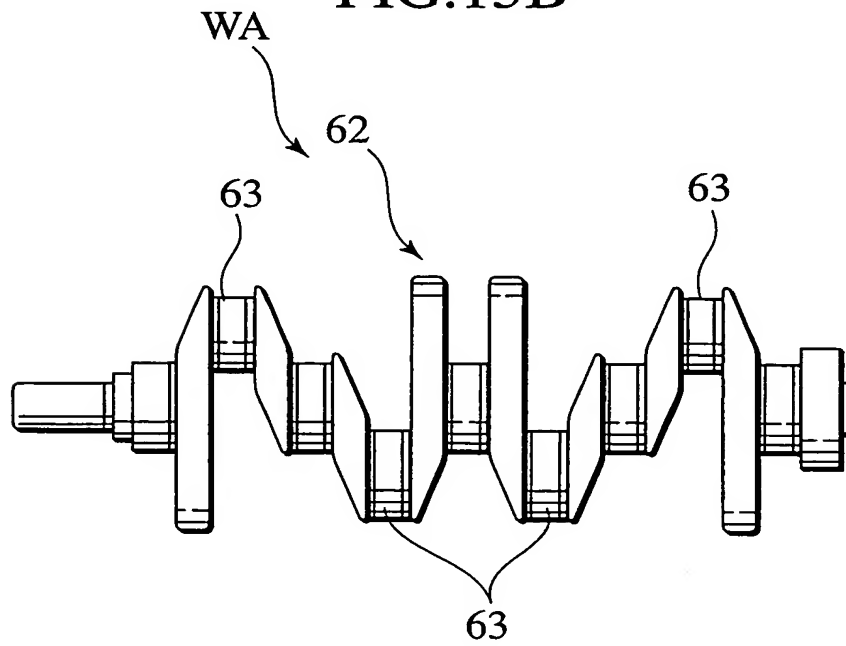


FIG.15B



14/25

FIG.16A

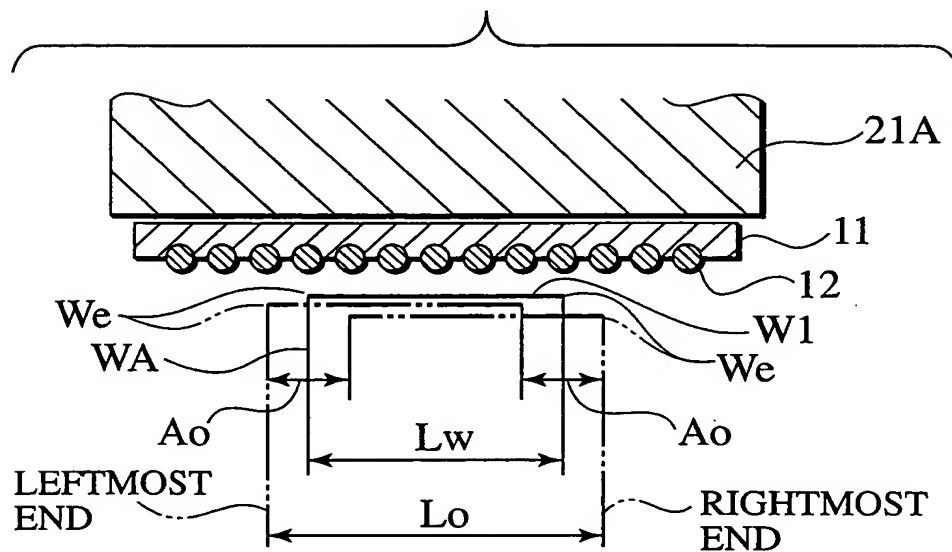
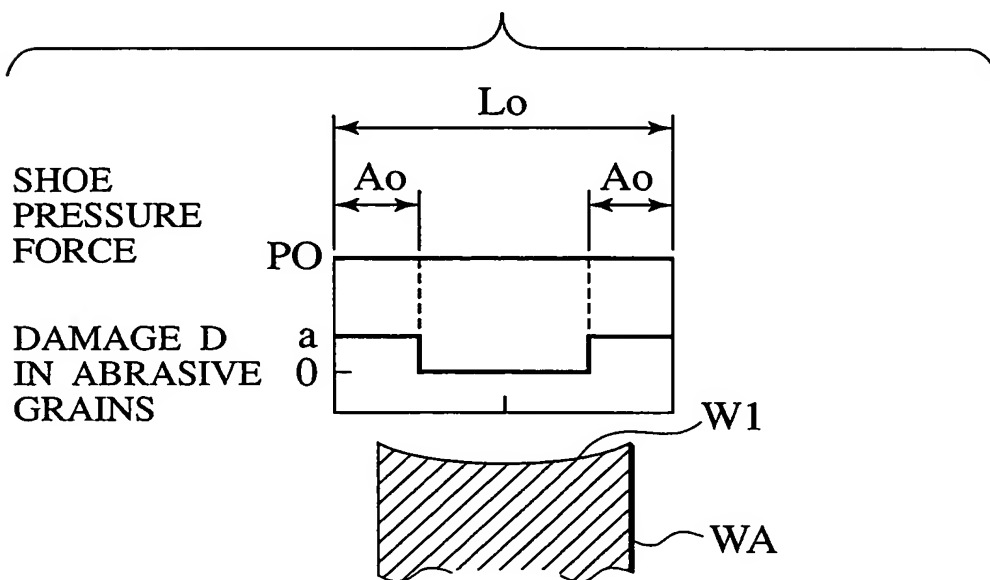


FIG.16B



15/25

FIG.17A

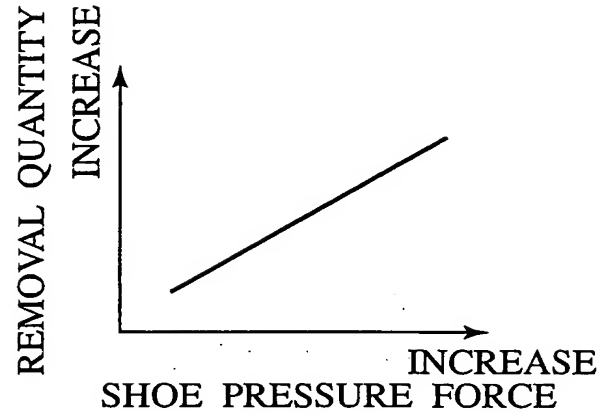


FIG.17B

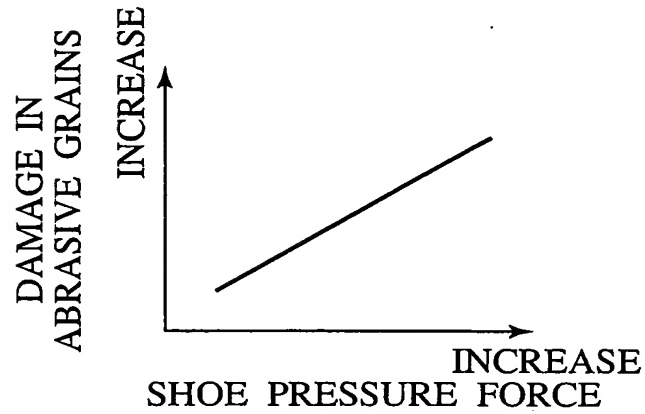


FIG.17C

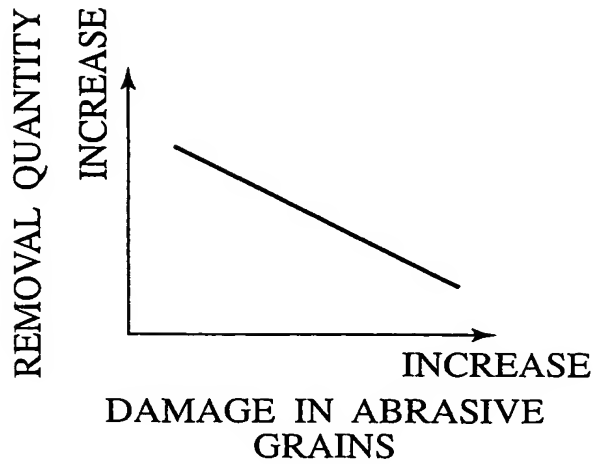
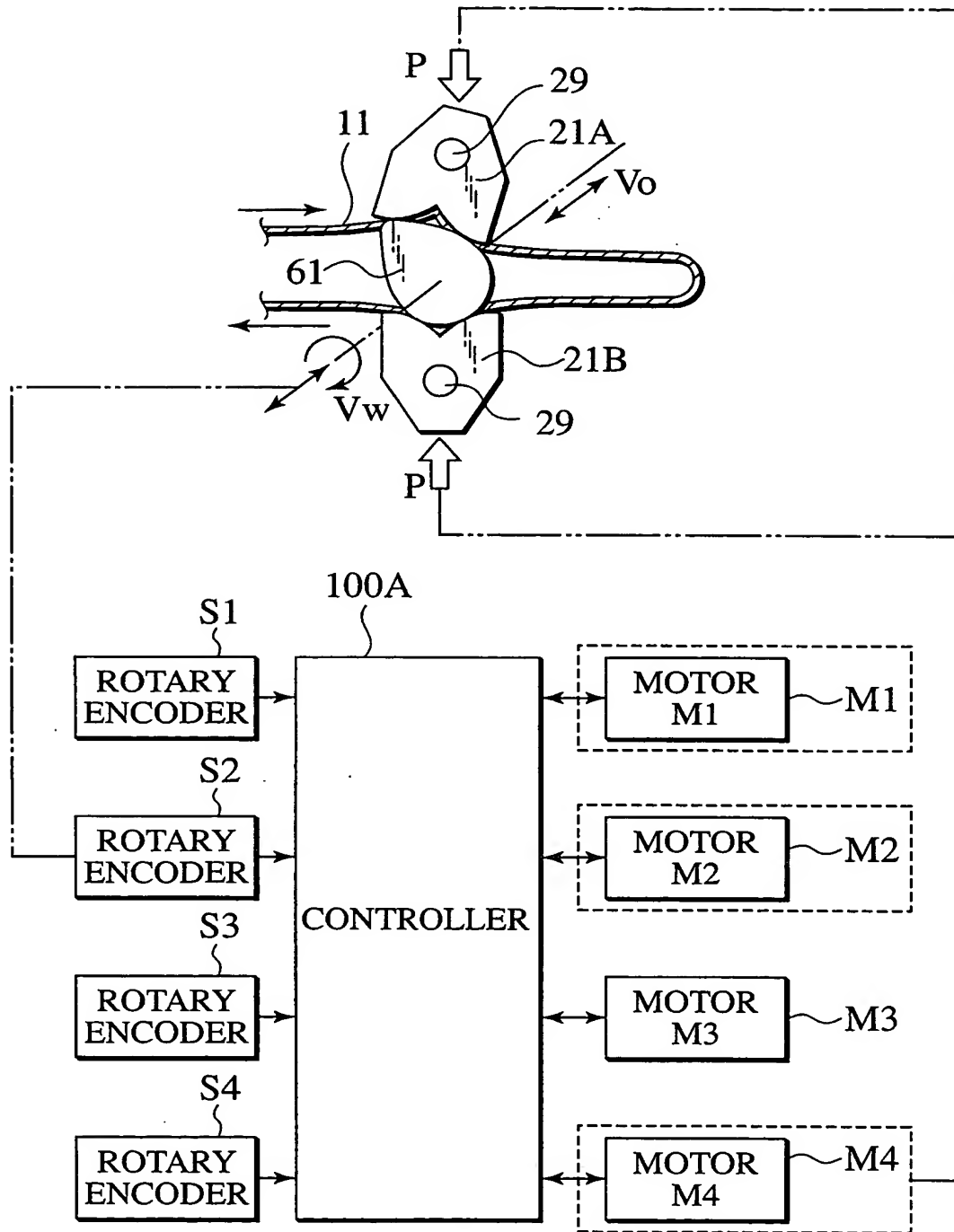
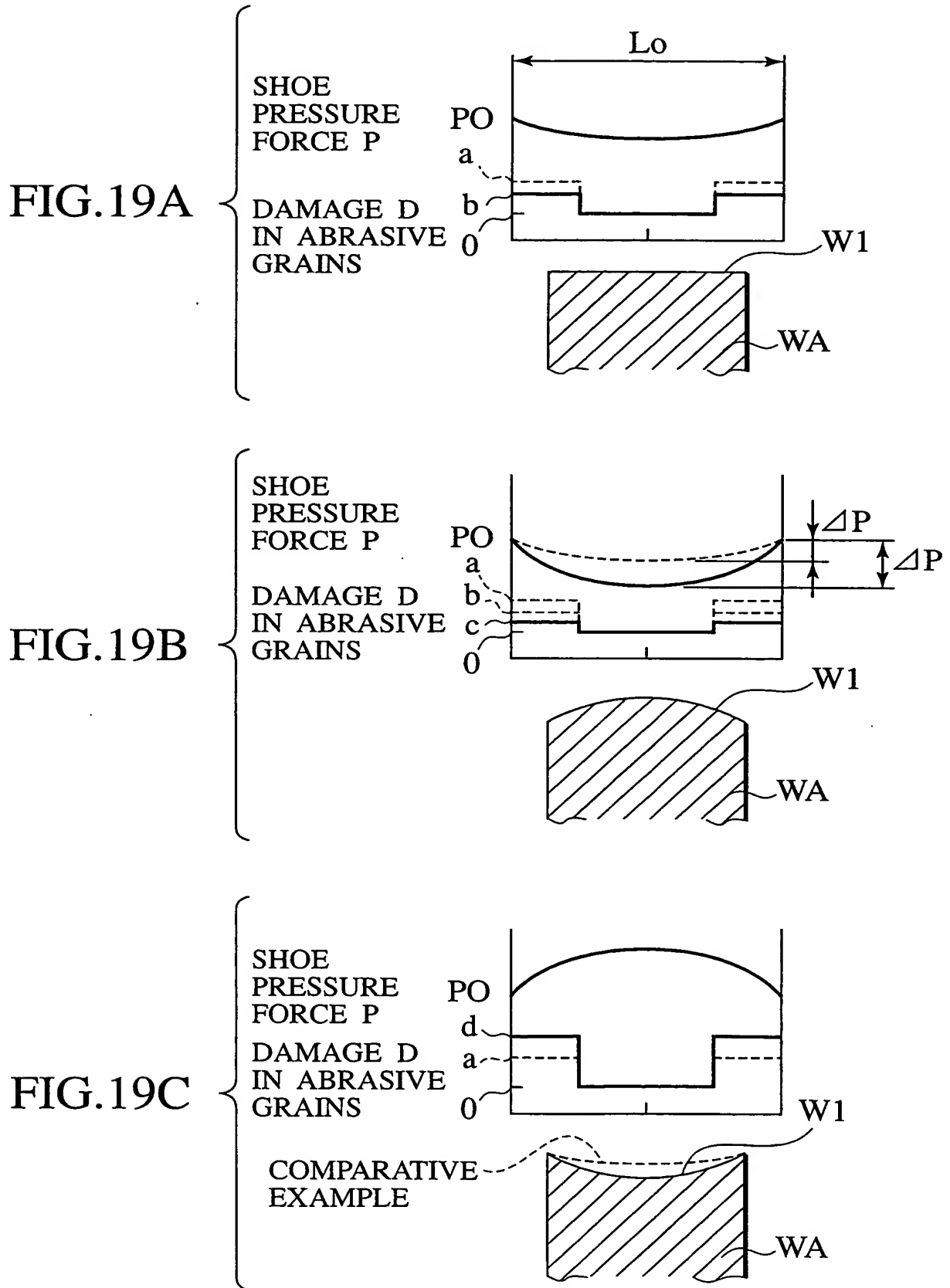


FIG.18



17/25



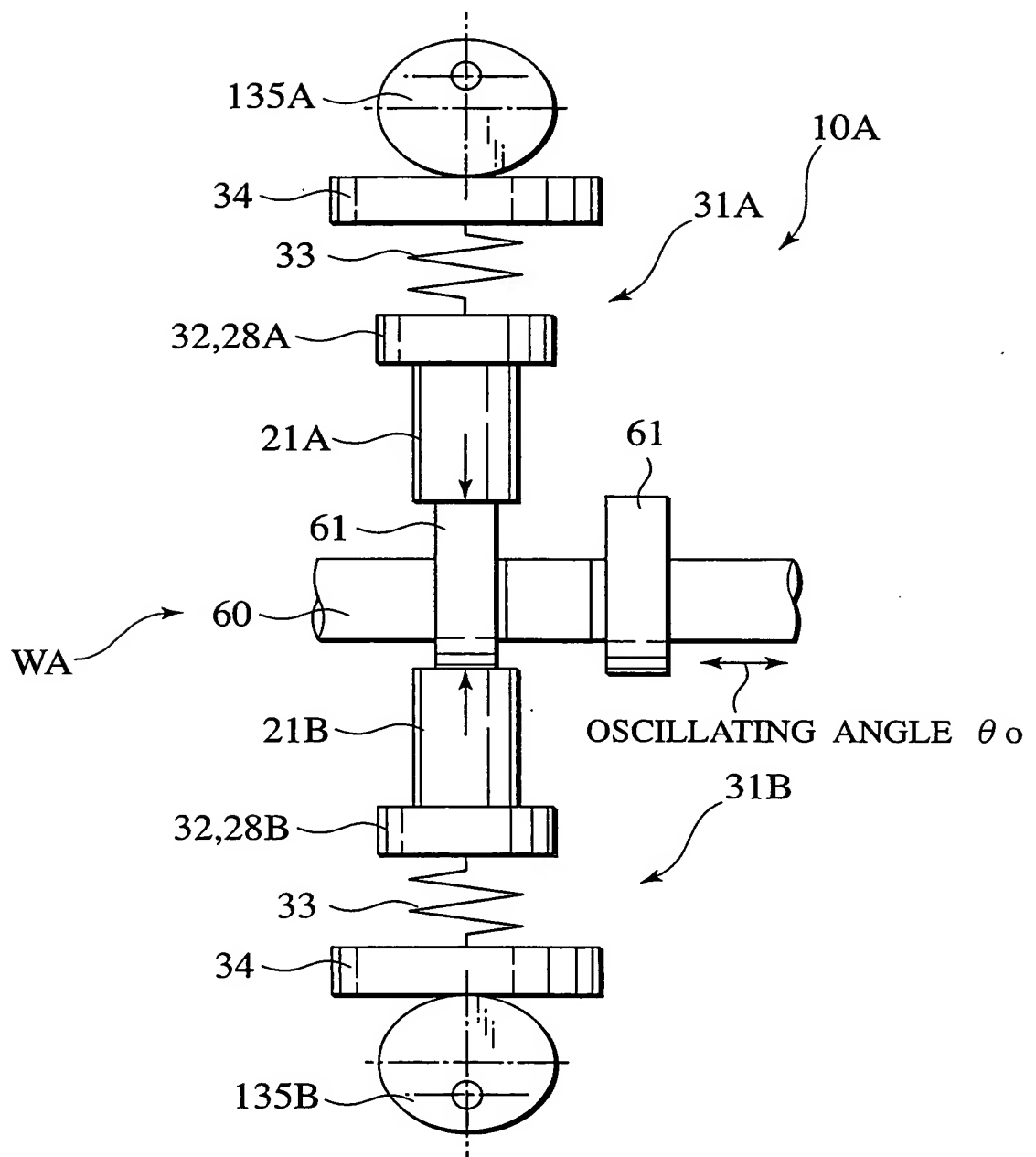
18/25

FIG.20

	RELATIONSHIP BETWEEN PRESSURE FORCE P AND OSCILLATING ANGLE	CROSS SECTIONAL SHAPE OF WORK PIECE	RELATIONSHIP BETWEEN PROFILE CHANGE AMOUNT Δ AND PRESSURE FORCE P
(A)			
(B)			

19/25

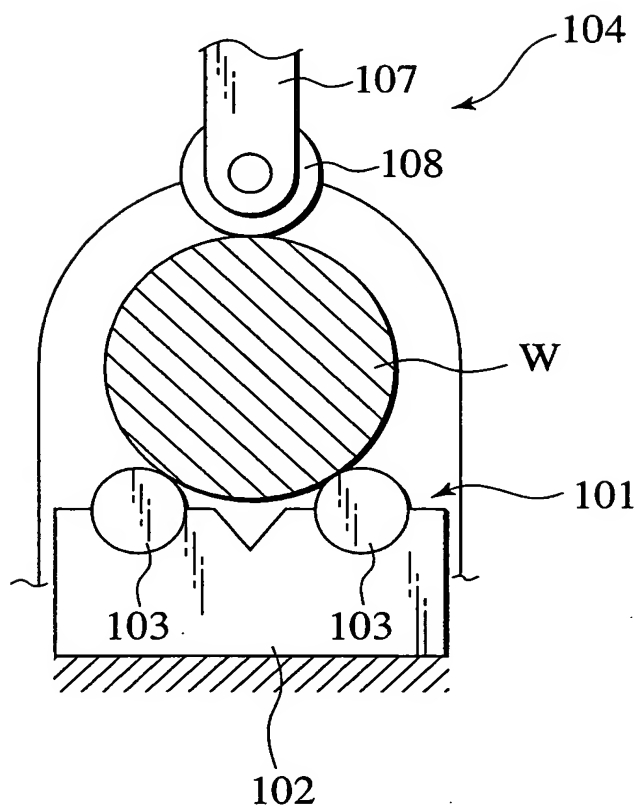
FIG.21



[illegible]

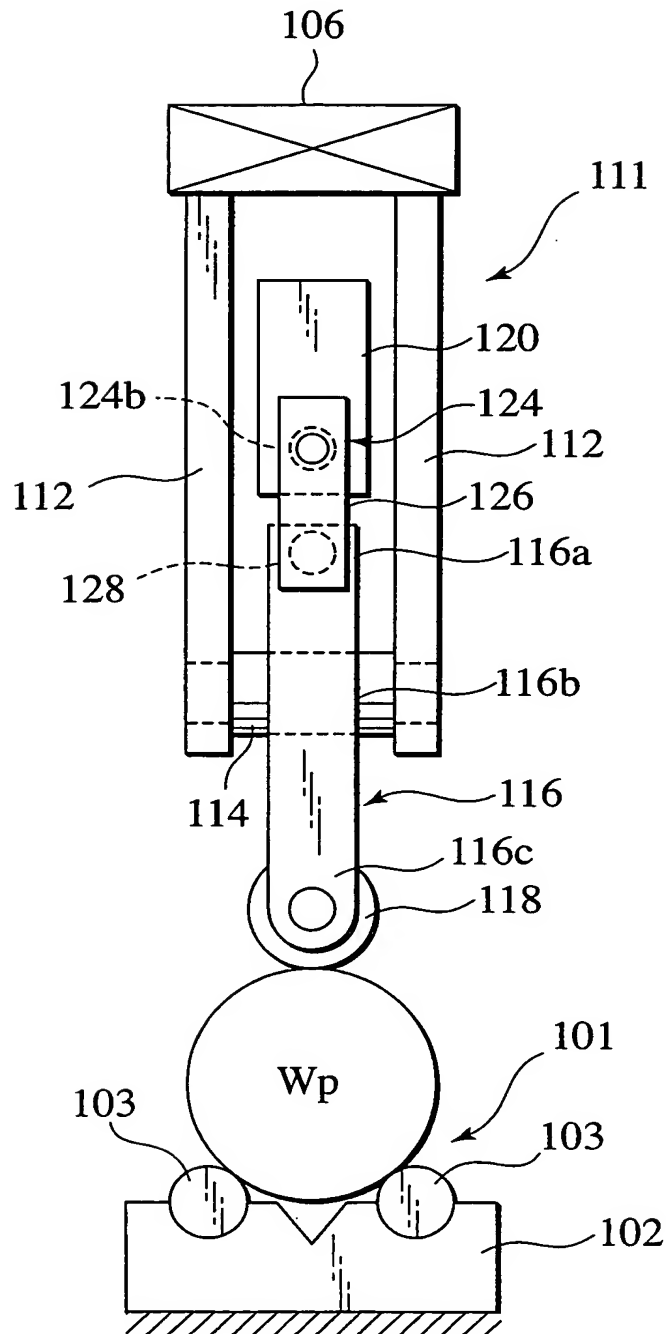
21/25

FIG.23



23/25

FIG.25



24/25

FIG.26

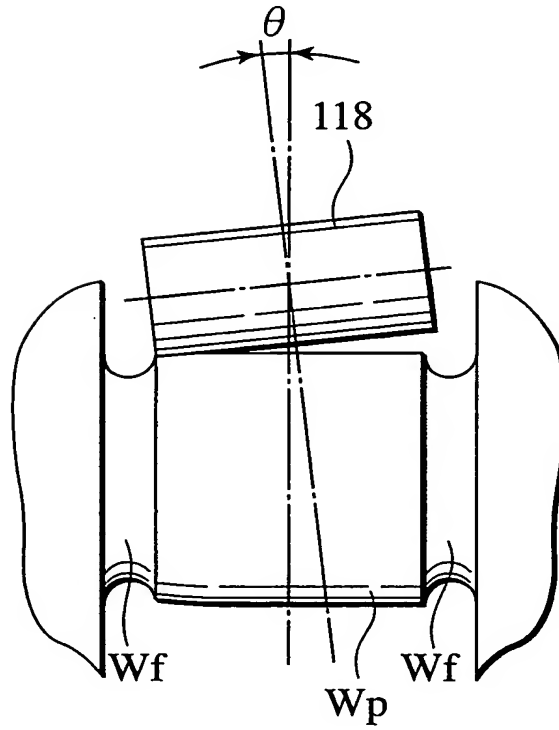
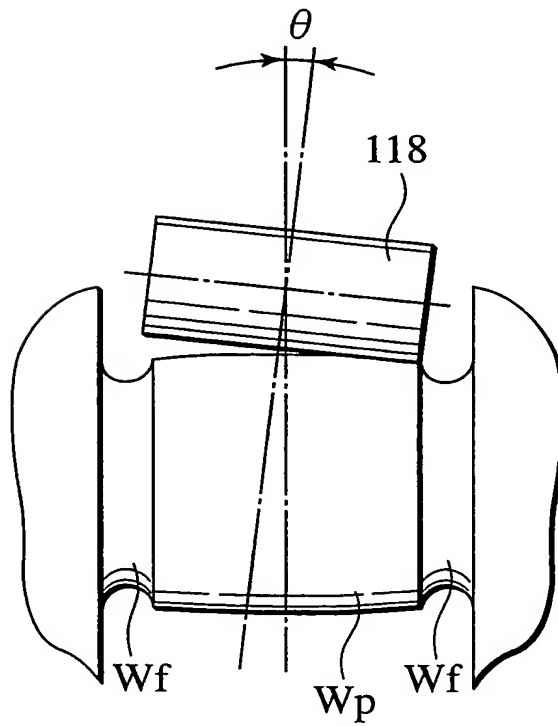


FIG.27



25/25

FIG.28

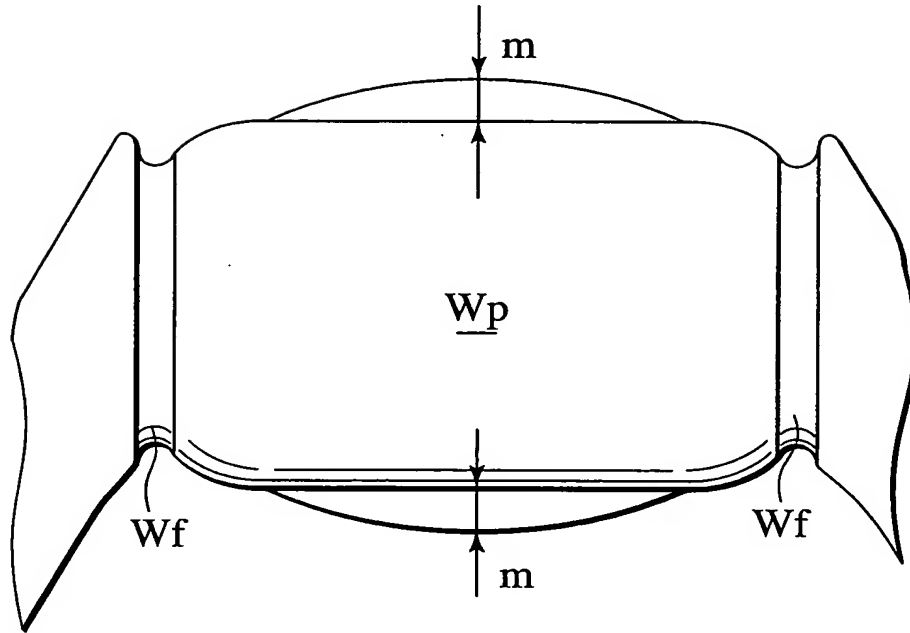


FIG.29

